SOLAS TAPE XT-1800A APPLYING INSTRUCTION

1. The surface to apply the SOLAS tape must not be rusted, corroded, or paint-stripped. The tape shall be applied in the environment temperature ranging from 18°C to 28°C, to reach its strongest adhesion effects.
2. Before applying the SOLAS tape, the surface must be free of dirt, dust or oil. It is best to assume that all surfaces have been contaminated and clean them before applying the tape.

- Clean the surface with detergent
- Rinse and dry surfaces thoroughly
- Treat the surface with an alcohol wipe (isopropyl alcohol or methanol).
- Make sure the surface is dry before applying the SOLAS Tape.

3. The adhesive is pressure sensitive, so apply the SOLAS Tape by pressing along the surface using a scratch-free application device (such as plastic scraper with a low-friction sleeve or a manual roller). Starting at the edge of the tape, move towards the anti-stick lining to ensure that air bubbles do not get trapped underneath the sheet.

4. After 24 hours of standstill, the glue viscosity reaches the strongest. And the item with SOLAS tapes can be put into use.